



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G01631-3G-2

Job Sheet 198949



Part No: RBW6005G01631-3G-2

Job Qty: 1 pcs

4 pcs. A.A

Part Name: Bottom Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 9/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6005G01631-3G Rev. A IPP Rev. A 18.09.25 New issue DP Verify DD/IPP Rev. B 19.01.11 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	1 pcs	9/25/19	9/25/19	1.00	2.00	NV5000 - 1		19-08-30
							NV5000 - 2		
110	QC 2	1 pcs	9/25/19	9/25/19	0.00	0.00	QC 2 - 1		19-08-30
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



Container No: S210402



Part: RBW6005G01631-3G-2

Job No: 198949

Serial No/Batch: S210402

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/30/19

Plex 8/8/19 9:28 AM Dart.lajeunesse.marie

120 QC 8	1 pcs	9/25/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
QC 8 - 58					
QC 8 - 8	B.P 19-08-30				
QC 8 - 9					
QC 8 - 68					
QC 8 - 67					
QC 8 - 1 (A)					
QC 8 - 47					
QC 8 - 40					
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
125 Outsource - 4 - Anodize	1 pcs	9/25/19		GR0002-VC ATGCOI	2019-09-03
126 Packaging 2-1 - Receive - B4B	1 pcs	9/25/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	OP SEP 09 2019
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
127 QC 6	1 pcs	9/25/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	DAS 81 SEP 10 2019
				QC 6 - 40	
				QC 6 - 81	9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	9/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	DAS 28
				Packaging 3 - 3 - B4B	9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	1 pcs	9/25/19	0.00 0.00	QC 21 - SA - 21	DAS 21 SEP 10 2019
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	

Part Op 100 - ***Cut blanks to 5.25*** 1-Machine as per folio FC404 FOLIO REV: pa DWG REV: A 2-
 Descriptions: Deburr

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

125 - Issue P/O; 44411 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -

8/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Material type; 6061T6 -Certificate of Conformity is required
126 - (Receive & Inspect for Damage & Mat'l Certs) C of C required.
127 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.000 50	6061-T6 Bar .750 X 1.00 50	.4375 ft (.4375 ea)	100-NV5000 - 1	S204135

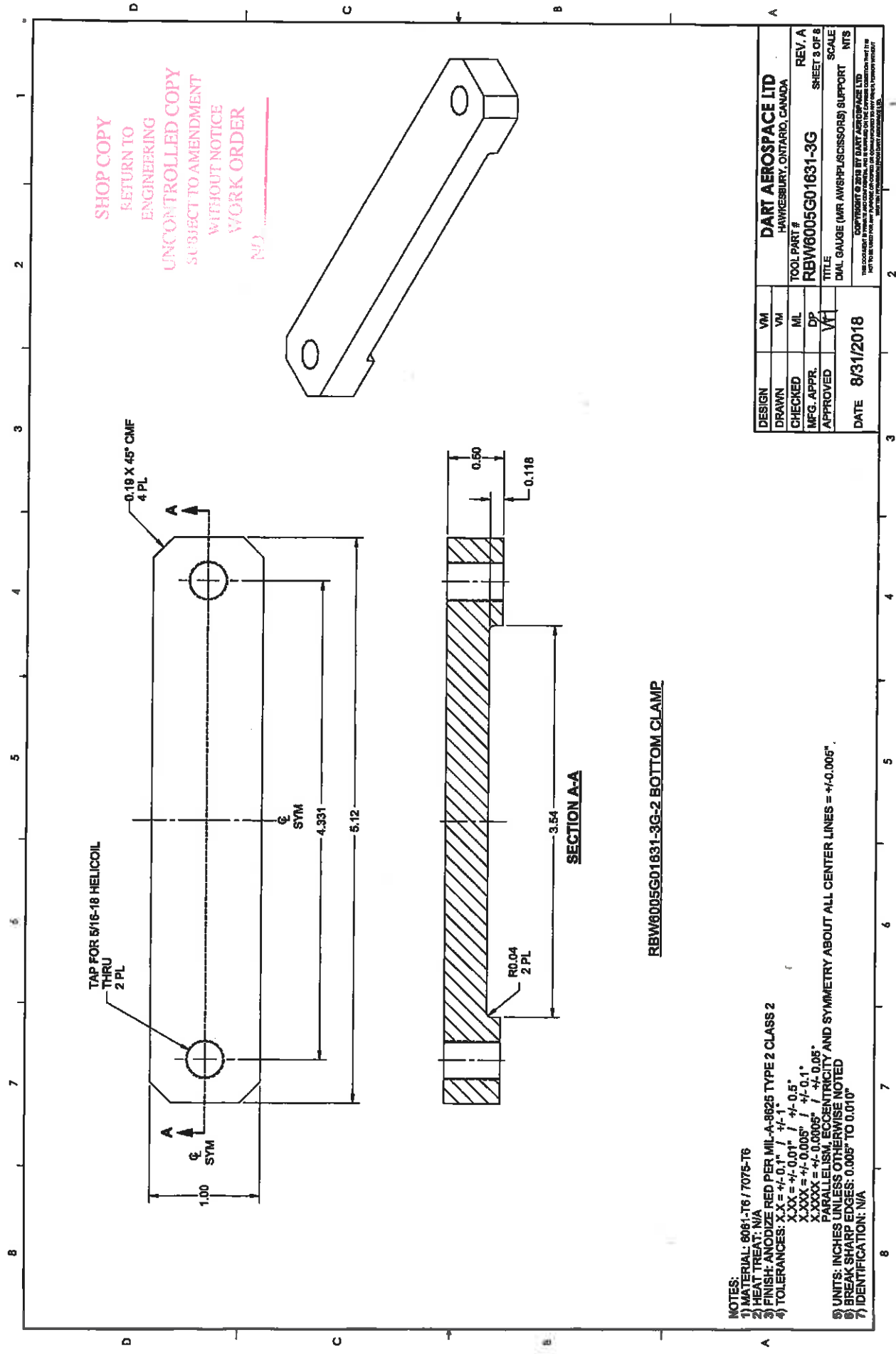
Job Allocations

Operation	Component Part	DAS	Required	Inventory	Allocated
100-NV5000 - 1	M6061T6B0.750X01.000 750	45 0.80 19-8-28	0	12	0

Part Specifications

Specifications could not be found.

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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
N/A

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = ± 0.1 / ± 0.1
X.XX = ± 0.01 / ± 0.5
X.XXX = ± 0.005 / ± 0.1
X.XXXX = ± 0.0005 / ± 0.05
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

RBW6005G01631-3G-2 BOTTOM CLAMP

DESIGN	VM	VM	DART AEROSPACE LTD
DRAWN	VM	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	ML	ML	TOOL PART #
MFG. APPR.	DP	DP	REV. A
APPROVED	VT	VT	RBW6005G01631-3G
DATE	8/31/2018	8/31/2018	SHEET 3 OF 8
			TITLE
			DIAL GAUGE (MR AWSHPLSCISSORS) SUPPORT
			SCALE
			NTS
			COPYRIGHT © 2018 BY DART AEROSPACE LTD
			THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality		DEPARTMENT/PROCESS			
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation		Disposition					
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Picked ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread							
Completed By _____		Lead hand / Supervisor _____					
QC / QA Coordinator _____		MRB (QSI042) _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044411



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044411

PO Date: 9/3/19

Due Date: 9/11/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-09-09

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198846	RBEM632V4001102-5	Indicator Plunger -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		9/11/19	5 pcs	0 pcs	5 pcs	\$8.86/pcs	\$44.30
							SEP 09 2019				
							5209355				
2	199027	RBW6500G03531-3G-4	Flange Support -Issue P/O; -ANODIZE COLOR Black, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		9/11/19	19 pcs	0 pcs	19 pcs	\$8.86/pcs	\$168.34
							SEP 09 2019				
							5209879				



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PURCHASE ORDER

POHB044411



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	197054	649.5213	Doubler Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N	Firmed	-	9/11/19	36 pcs	0 pcs	36 pcs	\$6.45/pcs	\$232.20
4	197004	646.9910	Struts Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	-	9/11/19	15 pcs	0 pcs	15 pcs	\$13.40/pcs	\$201.00
	198145			Firmed	-	9/11/19	20 pcs	0 pcs	20 pcs	\$13.40/pcs	\$268.00
Sub Total:							35	0	35		\$469.00

5	198051	RBW6405G04132-3G-5	Frame -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	9/11/19	5 pcs	0 pcs	5 pcs	\$4.55/pcs	\$22.75
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X5

SEP 09 2019

\$ 209 640

DP



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044411



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	198949	RBW6005G01631-3G-2	Bottom Clamp -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	9/11/19	4 pcs	0 pcs	4 pcs	\$4.55/pcs	\$18.20
										Grand Total:	\$954.79

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/9/19 1:50 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918559

Date: 09-Sep-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
5 ea	Part: RBEM632V4001102-5 Indicator Plunger Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant.0004-.0010" (4 - 1 mils) Job: 25885 PO: POHB044411		Rev: 1 Line: 1
19 ea	Part: RBW6500G03531-3G-4 Flange Support Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Sealant .0004-.0010" (4 - 1 mils). Job: 25886 PO: POHB044411		Rev: A Line: 2
5 ea	Part: RBW6405G04132-3G-5 Frame Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant .0004-.0010" (4 - 1 mils). Job: 25889 PO: POHB044411		Rev: E Line: 5
4 ea	Part: RBW6005G01631-3G-2 Bottom Clamp Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant .0004-.0010" (4 - 1 mils). Job: 25890 PO: POHB044411		Rev: A Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>SEP 09 2019</u> Made in Canada.			

DAS
81
9-89



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918559

Date: 09-Sep-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	ATG Delivery
Quantity	Description
	Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED SEP 09 2019 DART AEROSPACE LTD.
	Made in Canada.